

**Amendments to the Claims:**

The following listing of claims will replace all prior listings of claims in the application:

**Listing of Claims:**

1.- 6. (canceled)

7. (currently amended) A multilayer film comprising:

- a) a first and second outer layer each comprising a polymer;
- b) a core layer comprising a polymer; and
- c) a first and second substrate layer each comprising a polymer, the first and second substrate layers disposed between the core layer and the first and second outer layers respectively;

wherein each of

- i) the first substrate layer,
- ii) the second substrate layer,
- iii) the first outer layer, and
- iv) the second outer layer,

comprises primary fatty amidic wax;

wherein the first outer layer comprises primary fatty amidic wax in an amount of 1%  
15% to 50% of the amount of primary fatty amidic wax in the first substrate layer;  
and the second outer layer comprises primary fatty amidic wax in an amount of 1%  
15% to 50% of the amount of primary fatty amidic wax in the second substrate layer;  
and

wherein at least one of

- i) the first and second outer layers, and
- ii) the first and second substrate layers

comprises a transition metal salt of stearic acid, or ester of stearic acid; and

wherein the first and second outer layers each have an outside surface coating of  
from 10 to 15 micrograms/inch<sup>2</sup> of primary fatty amidic wax.

8. (original) The film of claim 7 wherein the first and outer layers, the core layer, and the first and second substrate layers, each comprises a polymer selected from the group consisting of:

- a) ethylene/alpha olefin copolymer;
- b) ethylene/vinyl acetate copolymer;
- c) ionomer resin;
- d) ethylene/ acrylic or methacrylic acid copolymer;
- e) ethylene/ acrylate or methacrylate copolymer; and
- f) low density polyethylene.

9. (canceled)

10. (original) The film of claim 7 wherein the transition metal salt of stearic acid comprises zinc stearate.

11. (original) The film of claim 7 wherein the first and second outer layers each comprises an antistatic agent.

12. (original) The film of claim 7 wherein the film exhibits an Elmendorf Tear value (ASTM D 1922-94A) of more than 25 grams per mil.

13. (original) The film of claim 7 wherein the film is heat shrinkable.

14. (currently amended) A multilayer film comprising:

- a) a first and second outer layer each comprising a polymer; and
- b) a substrate layer comprising a polymer;

wherein each of

- i) the first outer layer,
- ii) the second outer layer, and
- iii) the substrate layer,

comprises a primary fatty amidic wax;

wherein the first outer layer comprises primary fatty amidic wax in an amount ~~less than of 15% to 50%~~ of the amount of primary fatty amidic wax in the substrate layer; and the second outer layer comprises primary fatty amidic wax in an amount ~~less than of 15% to 50%~~ of the amount of primary fatty amidic wax in the substrate layer; and

wherein at least one of

- i) the first and second outer layers, and
- ii) the substrate layer

comprises a transition metal salt of stearic acid, or ester of stearic acid; and

wherein the first and second outer layers each have an outside surface coating of from 10 to 15 micrograms/inch<sup>2</sup> of primary fatty amidic wax.

15. (original) The film of claim 14 wherein the first and outer layers, and the substrate

layer, each comprises a polymer selected from the group consisting of:

- a) ethylene/alpha olefin copolymer;
- b) ethylene/vinyl acetate copolymer;
- c) ionomer resin;
- d) ethylene/ acrylic or methacrylic acid copolymer;
- e) ethylene/ acrylate or methacrylate copolymer; and
- f) low density polyethylene.

16. (canceled)

17. (original) The film of claim 14 wherein the transition metal salt of stearic acid comprises zinc stearate.

18. (original) The film of claim 14 wherein the first and second outer layers each comprises an antistatic agent.

19. (original) The film of claim 14 wherein the film exhibits an Elmendorf Tear value (ASTM D 1922-94A) of more than 25 grams per mil.

20. (original) The film of claim 14 wherein the film is heat shrinkable.

21. (previously presented) The film of claim 7 wherein both the first and second outer layers, and the first and second substrate layers, comprise a transition metal salt of stearic acid, or ester of stearic acid.

22. (previously presented) The film of claim 14 wherein both the first and second outer layers, and the substrate layer, comprise a transition metal salt of stearic acid, or ester of stearic acid.

23. (canceled)

24. (new) The film of claim 7 wherein at least one of

- i) the first and second outer layers, and
- ii) the first and second substrate layers

comprises from 1,000 ppm to 5,000 ppm of a transition metal salt of stearic acid, or ester of stearic acid.

25. (new) The film of claim 14 wherein at least one of

- i) the first and second outer layers, and
- ii) the substrate layer

comprises from 1,000 ppm to 7,000 ppm of a transition metal salt of stearic acid, or ester of stearic acid.